



## **GLOBAL CONTROLS**

Intelligent, feature rich interface.

### GLOBAL CONTROL<sup>S</sup> ADVANCED TECHNOLOGY, HIGH RELIABILITY, EASY TO USE, AND COMPACT.

Our exclusive CNC control includes expertise gained from thousands of machine installations around the world. An extensive custom shape library, multiple process databases, CAD import, true-shape nesting, productivity monitoring and remote diagnostics are just some of the key features packaged in the industry's only IP65 rated enclosure. Easy to learn functions makes any operator an expert.



Sealed switches and industrial touchscreen.



High strength machined aluminum enclosure.

# GLOBAL CONTROL<sup>S</sup> TECHNICAL GUIDE

#### **TECHNICAL DATA**

| Operating System | MS Windows <sup>©</sup> 10                     | Ethernet Network    | Wireless or 10/100/1000 Mbps                          |
|------------------|--|---------------------|---|
| Display          | 15" LED Color Touch Screen                     | Ambient Temperature | 32°F - 122°C F (0°C - 50°C)                           |
| Processor        | ≥ Intel® 2.2 GHz, 2 cores                      | Protection          | UPS Battery Pack, Anti-Virus, Disk Image              |
| Hard Drive       | ≥ 2GB DDR-RAM<br>≥ 2.5", 320GB SATA Hard Drive | Inputs/Outputs      | Over 100,000 I/O via real-time<br>EtherCAT Bus System |
| Environment      | IP65 (No ingress of dust or water)             | USB Ports           | Two (2) USB Ports                                     |

#### **FEATURES AND BENEFITS**

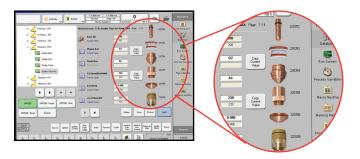
- Multiple process databases make every operator an expert.
- Modern graphical interface minimizes the learning curve.
- Industrial CNC computer with integrated PLC and motion control eliminates expensive proprietary cards while providing high performance and reliability.
- Ethernet-based I/O system (EtherCAT) provides real-time updates with minimal cables.
- Downtime is minimized operators can be easily trained using our Virtual Service remote diagnostic software.
- True shape nesting and direct import of CAD files allow parts to be cut quickly with minimal scrap right from the control.
- Over 50+ shapes come standard and additional custom shapes can be created by the user.
- Backup Tool keeps a copy of the hard drive to minimize downtime.

#### **OPTIONAL FEATURES**

- Machine Insight provides real time production monitoring and reporting of critical key performance indicators.
- Video camera(s) can be used as alignment tool and for process viewing.

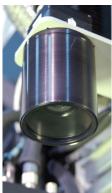
#### **APPLICATION**

Featured on EdgeMax, MetalMaster Evolution and PlateMaster II machine models.



Cutting parameter database (plasma /oxyfuel) with display of consumables makes process set-up quick and error-free.





Video camera featured (right) allows for fast, accurate plate alignment.

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