

FIBERBLADE V





FiberBlade V Technical Specification						
MODELS	3015	4020	6020			
Working Area X	10 ft	13.28 ft.	20.83 ft.			
Υ	5 ft.	6.64 ft.	6.64 ft.			
Z	4.72 ft.	4.72 ft.	4.72 ft.			
X/Y Simultaneous	6.653 in./min	6.653 in./min	6.65 3in./min			
X/Y Positioning accuracy	.03mm/m	.03mm/m	.03mm/m			
Repeatability accuracy	.01mm/m	.01mm/m	.01mm/m			
Max. load on worktable	1,653 lbs	2,866 lbs	4,188 lbs			

Maximum Cutting Thickness						
Fiber Laser Power	2000W	3000W	4000W	6000W	8000W	10000W
Mild Steel	.629"	.866"	.984"	.984"	.984"	.984"
Stainless Steel	.314"	.472"	.590"	.787"	1.18"	1.18"
Aluminum Alloy	.314"	.472"	.590"	.787"	1.18"	1.18"

To ensure the maximum cutting capacity, the machine should be kept in good condition and maintained as per Messer guidelines.

The assisted gas purity and metal plates quality, etc. should meet Messer's requirements as per the installation and user material.

The definition of cost savings within production.

Cost savings in production = Cost savings from higher productivity.

Cost saving from optimal cutting quality.

Cost savings from reduced downtime.

Efficiency, leads to greater productivity which significantly reduces running costs.

- Based on the Messer's dynamic Global Control Plus high speed automated functions can greatly improve production.
- The control ultra-jump function shorts position time and the cycle start time of laser emission on.
- The controls automation features includes plate alignment, focusing optics, and gas pressure adjustments.
- Automatically the data log function generates productions reports.

Shortened lead times, finely cut parts are the benefits of superior processing quality.

- Base on cut parts from customer sites, the sharp angle cutting technology has been verified and it achieves the high standards which customers require.
- The standard materials of mild steel, stainless steel and aluminum have been verified and tested within the database.

Reduced Downtime

- Preventive maintenance tips and warning functions reduces downtime.
- Visual Service and Virtual Service, effectively reduces downtime and saves you additional service expenses.







GLOBAL CONTROLPlus

Intelligent, feature-rich interface.

- The 24 inch touch screen makes HMI extremely simple and friendly, effectively reduces prep time.
- Split screen design, real-time monitoring the cutting process.
- Easy to use interface with on board material database, allowing for quick set-up and precision quality cut parts.
- An extensive custom shape library, multiple process databases, CAD import, true-shape nesting, productivity monitoring and remote diagnostics features packed in the industries only IP65 rated enclosure.



IoT Basic Solutions with Material Handling.

- FiberBlade V can be configured with material handling & storage system.
- 24 hours a day 7 days a week for maximum production.
- Fully automatic running and real-time monitoring can avoid potential security problems by manual operation, greatly improves the safety and reliability.
- The control collects all processed data and generates multiple reports without manual statistics.
- The control interacts with the customer MES system, greatly increases of your shops operational efficiency.

Maximum cutting material data						
Format	3015	4020	6020	8020		
Max. sheet weight	2,204 lbs.	3,747 lbs.	2,204 lbs.	2,204 lbs.		
Max. sheet dimension	10 x 5' 120"x 60"	13.33' x 6.66' 160" x 80"	20' x 6.66' 240" x 80"	26.66' x 6.66' 320" x 80"		
Max. sheet thickness	.984"	.984"	.708"	.531"		



LASERFLEX 4.0

Laser FLEX 4.0 Cutting & Material Handling Systems

- Fastest sheet metal change time on the market, equipped with remote diagnosis function.
- The most expandable & flexible systems on the market, pictured below, one material handling system with four sets laser cutting machines in real production.
- The central control systems can programs priority settings, notifies on routine maintenance, and system upgrades while actively operating.
- Modular configurations based on customer needs.

System Pramerters							
Operation Parameter	Horizontal speed of the lifter	Lifting speed	Max. adsorptive capability of the lifter	Operation mode of the lifter	Number of layers in the tower	Traveling speed of the tower pallets	Lifting speed of the loader
Lase FLEX 4.0	196.85 ft./min	39.37 ft./min.	2204.64 lbs.	Indepen- dent drives non-interference	15	78.74 ft./min.	52.49 ft./min.





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